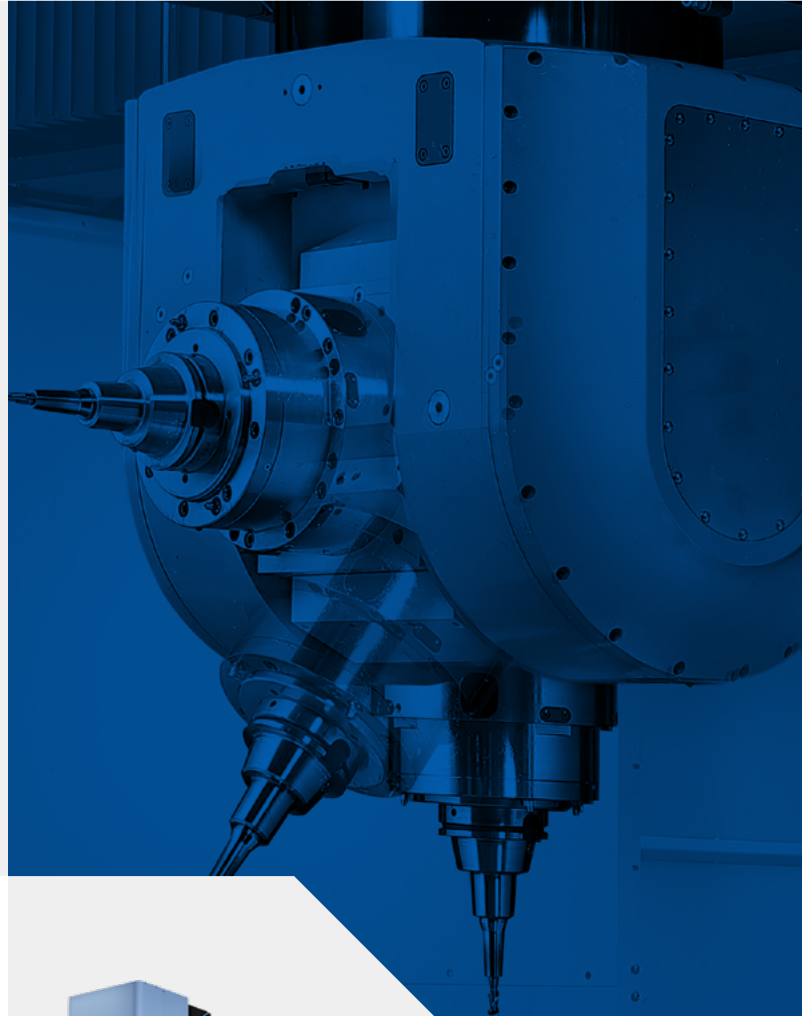


DOUBLE COLUMN MACHINING CENTER
WITH UNIVERSAL HEAD

BM-U SERIES

BM 2035U

BM 2740U



BM 2035U · 2740U

BM machines are multi-purpose, double-column machining centers designed for applications that include the heavy-duty machining of large parts and high precision molds and dies.

CONTENTS

Product Overview

Basic Information

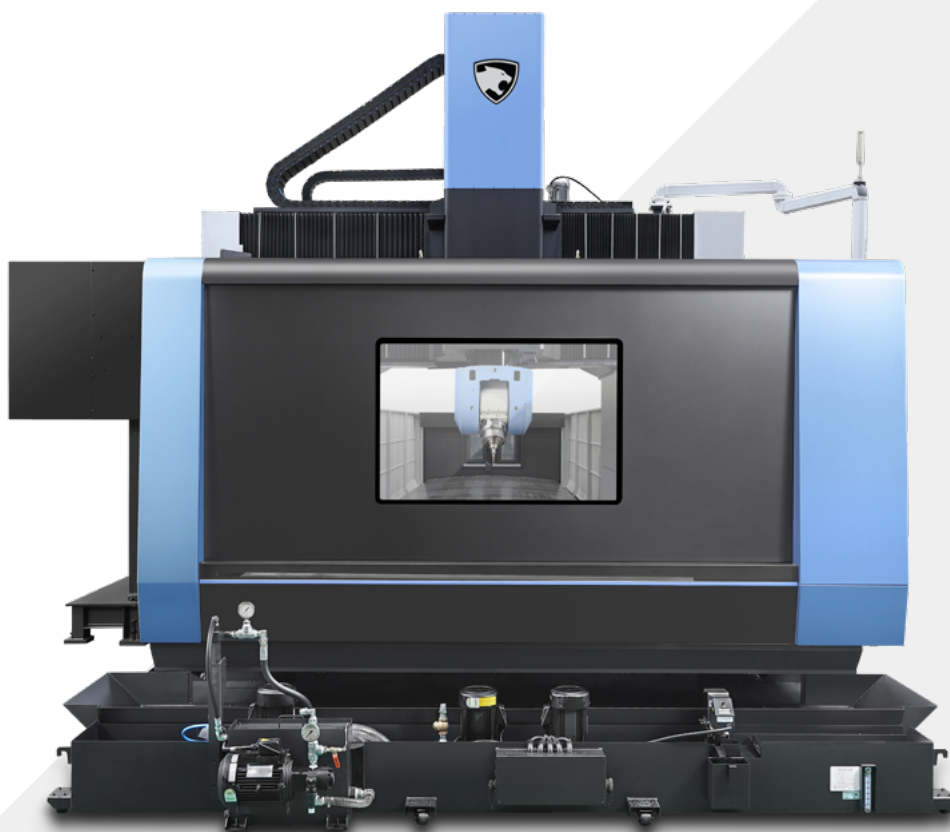
- 04 Basic Structure
- 05 Spindle

Detailed Information

- 06 Standard | Optional Specifications
- 07 Peripheral Equipment
- 09 Fanuc 31iB5 Plus
- 10 Convenient Machining
- 11 Convenient Operation
- 13 Power | Torque
- 14 External Dimensions
- 15 Table Dimensions
- 15 Working Range
- 16 Machine Specifications

Customer Support Service

- 17 Why DN Solutions
- 18 Customer Support and Services
- 19 Global Network



**5-AXIS MACHINE WITH
A UNIVERSAL HEAD**



**STANDARD FEED AXIS
EQUIPMENT FOR HIGHER
PRECISION**



**THERMALLY-STABLE
STRUCTURE AND ADDITIONAL
CONTROL FUNCTIONS
ENSURE HIGH-QUALITY MOLD
MACHINING**



- 15000 r/min (HSK-A100) and 30000 r/min (HSK-A63) spindle
- Powerful torque - 146N·m (107.7 ft-lbs)
- Dual contact nature of the HSK tool shank is suitable for high-speed/high-precision machining

- All axes feature a linear scale as standard
- Ball screw bearings and a nut cooling system

- Covers are provided to minimize the impact of ambient temperature fluctuations
- Thermal compensation for the spindle and machine structure are included as a standard.



BASIC STRUCTURE

Double-column structure for stability and precise machining.

Thermal displacement compensation for the spindle and the structure are included as standard

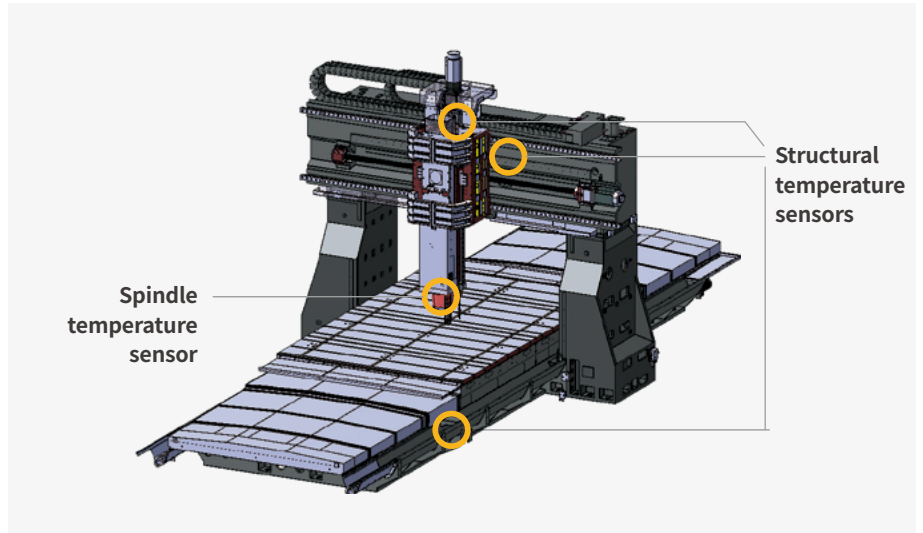
Multiple thermal sensors are attached and positioned to minimize and compensate for thermal displacement of the spindle and the machine structure.

Travel

X-axis **3500/4000** mm
(137.8/157.5 inch)

Y-axis **2050/2500** mm
(80.7/98.4 inch)

Z-axis **800** mm (31.5 inch)



Feed axis construction

Equipped with roller LM guideways for increased rigidity, and a cooling system supplied as standard to minimize thermal displacement of X/Y/Z axes.

Rapid traverse (X/Y/Z axis)

BM 2035U

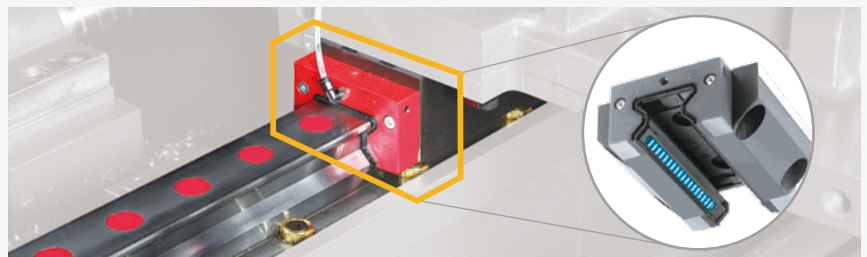
16/16/12 m/min
(629.9/629.9/472.4 ipm)

BM 2740U

12/16/12 m/min
(472.4/629.9/472.4 ipm)

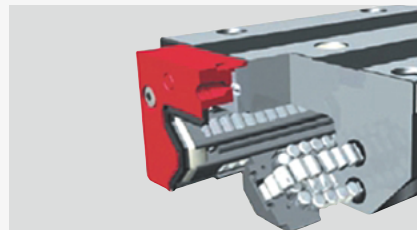
Cutting feedrate (X/Y/Z axis)

6000 mm/min
(236.2/236.2/236.2 ipm)

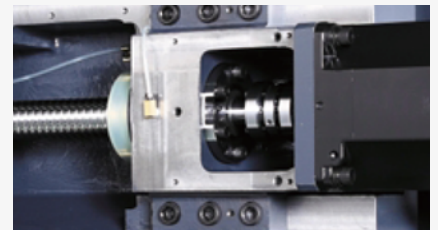


High-rigidity feed system structure

Roller guides



Rigid coupling

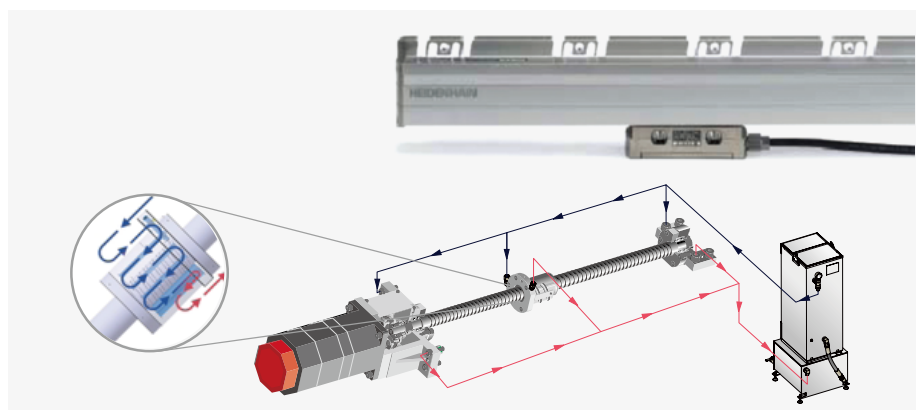


Linear scales supplied as standard for all axes

All axes are equipped with linear scales as standard to maintain high accuracy over long periods of operation.

Ball screw nut cooling

Significantly reduced thermal displacement of feed system maintains process reliability.



SPINDLE

High speed, high accuracy built-in type universal head

Max. spindle speed

15000 r/min

BM 2035U

30000 r/min OPTION

Max. spindle power

45.9/34 kW

(61.6/45.6 Hp)

BM 2035U

82.4/58 kW OPTION

(110.5/77.8 Hp)

Max. spindle torque

146 N·m (107.7 ft·lbs)

BM 2035U

53.5 N·m (39.5 ft·lbs) OPTION

- B axis 0.001° Continuous
- C axis 0.001° Continuous



Dual contact nature of HSK-type spindles suitable for high-speed, high-precision machining

Chain-type ATC

Tool type	HSK-A100 / HSK-A63
No. of tools	60 ea
Max. tool weight	18 kg (39.7 lb) HSK-A100 8 kg (17.6 lb) HSK-A63
Max. tool diameter (without adjacent tools)	125{220} mm (4.9{8.7} inch) HSK-A100 70{120} mm (2.8{4.7} inch) HSK-A63
Max. tool length	300(11.8) mm
Tool change time	5 sec



STANDARD | OPTIONAL SPECIFICATIONS

A range of options is available to suit individual requirements.

Division	Description	BM 2035U / 2740U	
Spindle	Universal head 15000r/min	●	
	Universal head 30000r/min	○	
ATC	Tool magazine 60 tools	●	
Rotary table	Package #1 : Only wiring	○	
	Package #2 : HYD. & Control ready	○	
	Package #3 : FULL OPT.	○	
Coolant	Coolant Tank	760L (Shower coolant:2690L) BM2035U 840L (Shower coolant:2690L) BM2740U	●
	Flood Coolant	0.44MPa	●
	Coolant gun	0.69MPa	○
	Oil skimmer	Belt type	○
	TSC / Cyclone filter	2.0MPa_20L/min	●
		2.0MPa_30L/min	○
7.0MPa_20L/min		○	
Chip disposal	Lift-up chip conveyer	Hinged plate	●
		Magnetic scraper	○
		Scraper type with Drum filter (Required recommendation for Aluminum parts)	○
	2 side chip conveyer	Hinged plate(BM 2035U)	●
		Screw coil (BM 2740U)	●
		Magnetic scraper	○
	Belows cover	Multicover for Y axis U (BM 2035U)	●
	Slide cover	X-axis	●
	Chip bucket	Rotating (500L)	○
		Lift type (380L)	○
Air purge		●	
Air curtain		●	
Air gun		○	
Air dryer		○	
Measurement & automation	Automatic tool length measurement	TS27R_RENISHAW	○
		NC4_RENISHAW	○
		RMP600_RENISHAW	●
	Automatic workpiece measuring Master tool	CALIBRATION BLOCK	●
	Auto power on		○
Auto power off		●	
Accessories	Electric cabinet extra light		○
	Air conditioner for electric box		○
	Installation goods	Leveling block and anchoring bolt	●
	Work light	LED lamps : 4ea	●
	Operator call lamp		●
Easy convenient functions	Tool management		○
	Work load balance active control		●
	Easy pattern cycle		●
	Cutting load monitoring		●
	Periodic check function		●
	Control box (PENDANT TYPE)	Pole type	●
		Portable type 1-MPG	●
	MPG	MPG with LCD display	○
Portable type 3-MPG		○	
HMOP(Handy Machine Operator's Panel)		○	
Installation type	Under ground	○	
	Ground	●	
Customized special option	Mist collector	5.5kW	○
	Water soluble Coolant Chiller**		○

* Please contact your DN Solutions representative for detailed machine information.

* When using a semi-synthetic type or synthetic type, contact our sales representative or service center in advance.

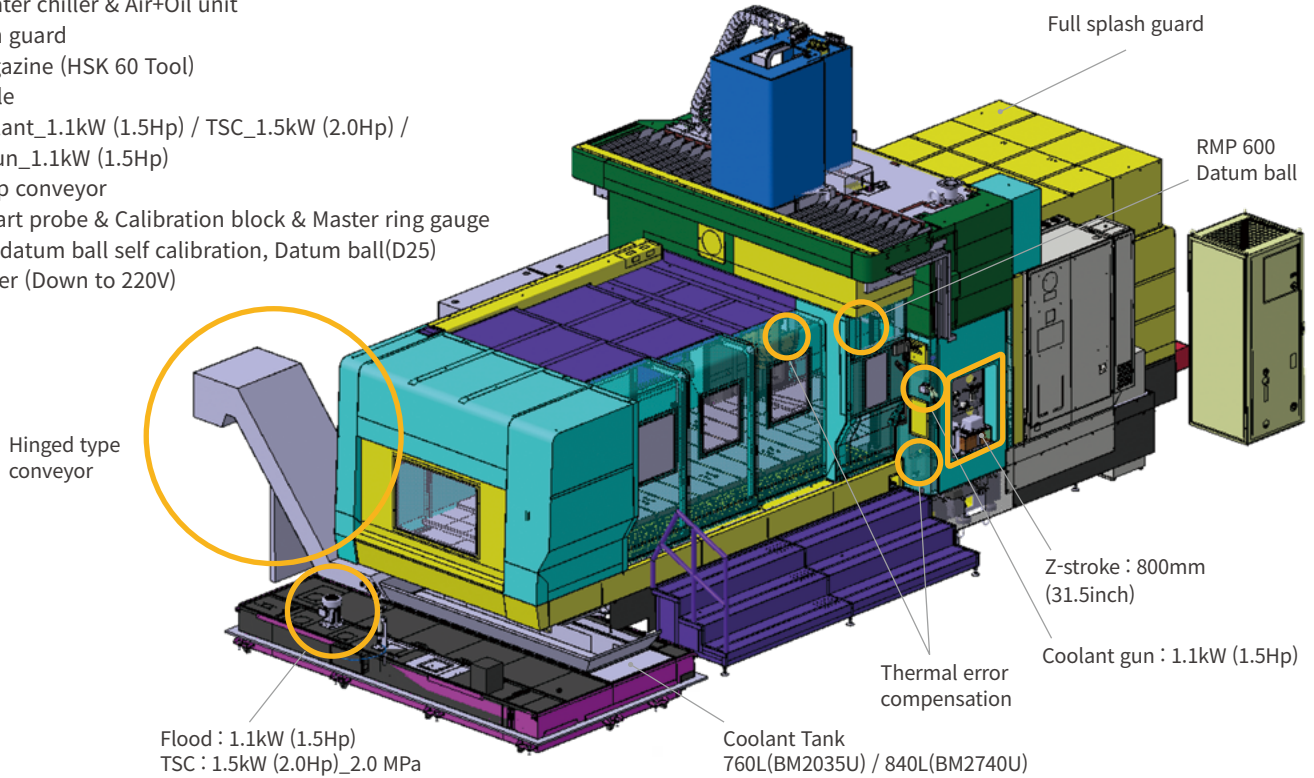
** Technical consultation is mandatory for the chilling of non-water soluble coolant

● Standard ○ Optional X Not applicable

PERIPHERAL EQUIPMENT

The following items are supplied as standard to enhance precision, improve chip disposal and ensure a better environment

- ① U-head water chiller & Air+Oil unit
- ② Full splash guard
- ③ ATC & Magazine (HSK 60 Tool)
- ④ Linear scale
- ⑤ Flood coolant_1.1kW (1.5Hp) / TSC_1.5kW (2.0Hp) / Coolant gun_1.1kW (1.5Hp)
- ⑥ Lift up chip conveyor
- ⑦ RMP600 part probe & Calibration block & Master ring gauge
- ⑧ DIKC with datum ball self calibration, Datum ball(D25)
- ⑨ Transformer (Down to 220V)



Customized special options

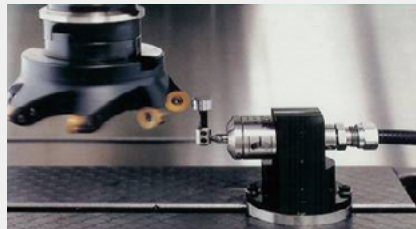
Mist Collector

- Power : 5.5kW (7.4Hp)
- Maker : YHB



Automatic tool length measurement system

- Renishaw → TS27R
- Blum → A7, Renishaw → NC4 (Contactless)



Automatic workpiece measurement system

- Renishaw → RMP600 (Standard)
- Heidenhain → TS460 / SE660 OPTION



PERIPHERAL EQUIPMENT

Customized special options

Datum Ball

- Heidenhain → KKH250 OPTION
- Renishaw / ILWON TMG (Standard)



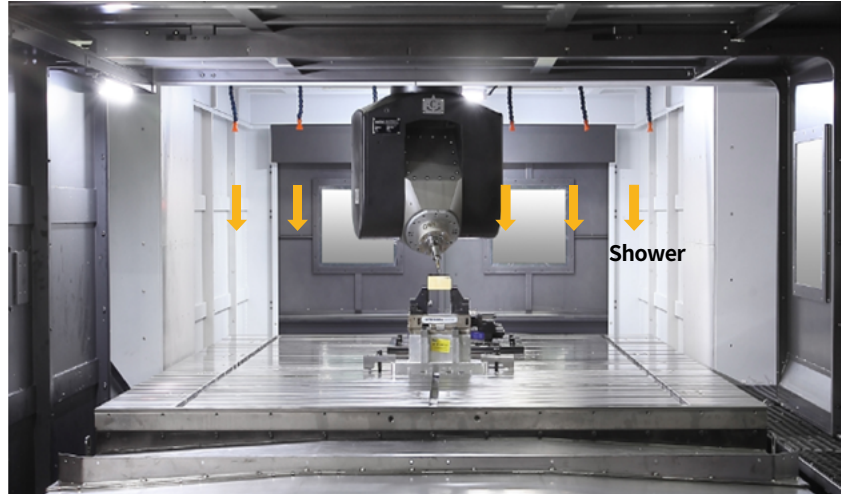
KKH250



Renishaw / ILWON TMG

Shower coolant system and large capacity coolant tank

- Pump : 408L/min,10bar



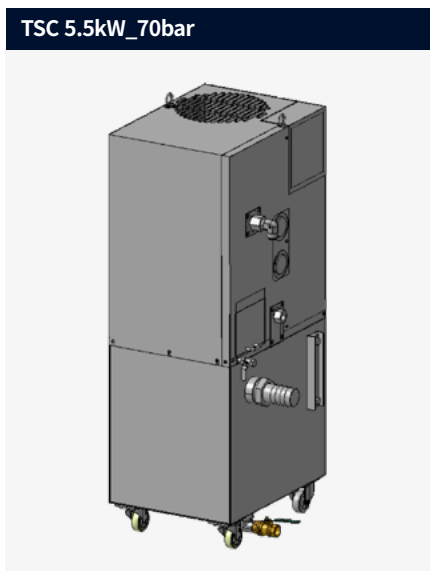
Shower Pump



Coolant Tank (2690L)

TSC

- 2.0 Mpa_20L/min_cyclone filter (Standard)
- 2.0 Mpa_30L/min_cyclone filter OPTION
- 7.0 Mpa_20L/min_cyclone filter OPTION



TSC 5.5kW_70bar

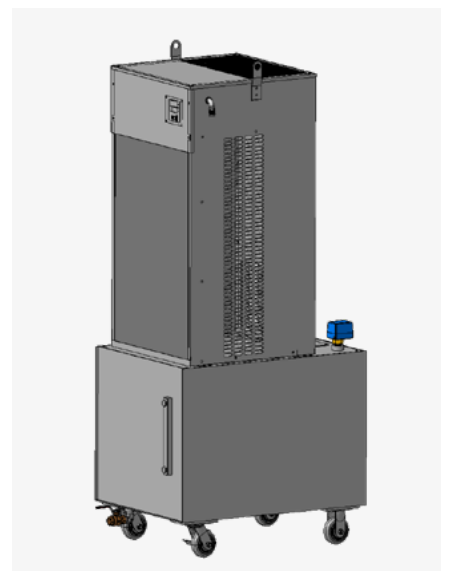
Air dryer

- Maker : SMC
- Specification : IDF6E
- Air volume(m3/min) : 0.75(50Hz), 0.82(60Hz)



Coolant chiller

- Separate installation
- Cooling Capacity(50/60Hz) : 8850/10500W



FANUC 31iB5 PLUS

Fanuc 31i Plus maximizes customer productivity and convenience.

15" Touch screen + New OP

DN Solutions Fanuc 31iB/B5 Plus' operation panel enhances operating convenience by incorporating common-design buttons and layout. It features a Qwerty keyboard for fast and easy data input and operation.

FANUC 31iB5 PLUS

- 15-inch color display
- Intuitive and user-friendly design
- USB and PCMCIA card QWERTY keyboard**
- EZ-Guide i standard
- Ergonomic operator panel
- 4MB Memory ▪ Hot keys
- Enhance AICC BLOCK
- Touch pen provided as standard

iHMI touchscreen

iHMI provides an intuitive interface that uses a touchscreen for quick and easy operation.

Range of applications

Providing various applications related to planning, machining, improvement and utility, for customer convenience.



NUMERIC CONTROL SPECIFICATIONS



Division	Item	Specifications	BM-U series F31iB5 PLUS 5 (X,Y,Z,B,C)	
Controlled axis	Controlled axes		5 axes	
	Simultaneously controlled axes		5 axes	
Data input/output	Additional controlled Axis	Add 1 Axis (5th Axis)	○	
	Fast data server		● (1GB)	
	Memory card input/output		●	
	USB memory input/output		●	
Interface function	Large capacity memory(2GB) ^{*2)}	Available Option only with 15" Touch LCD (iHMI Only) ^{*2)}	○	
	Embedded Ethernet		●	
	Fast Ethernet		○	
Operation	Enhanced Embedded Ethernet function		●	
	DNC operation	Included in RS232C interface.	●	
Program input	DNC operation with memory card		●	
	Workpiece coordinate system	G52 - G59	●	
	Addition of workpiece coordinate system	G54.1 P1 X 48 (48 pairs)	●	
Feed function	Tool number command		T4 digits	
	Tilted working plane indexing command	G68.2 TWP	●	
	AI contour control I	G5.1 Q_, 40 Blocks	X	
	AI contour control II	G5.1 Q_, 200 Blocks	X	
	AI contour control II	G5.1 Q_, 600 Blocks	X	
Operation Guidance Function	AI contour control II	G5.1 Q_, 1000 Blocks ^{*1)}	●	
	High smooth TCP		●	
	EZ Guidei (Conversational Programming Solution)		●	
Setting and display	iHMI with Machining Cycle	Only with 15" Touch LCD standard ^{*2)}	●	
	EZ Operation package		●	
Network	CNC screen dual display function		●	
	FANUC MTConnect		⊕	
Others	FANUC OPC UA		⊕	
	Display unit	15" color LCD		X
		15" color LCD with Touch Panel		●
		640M(256KB)_ 500 programs		X
		1280M(512KB)_ 1000 programs		X
		2560M(1MB)_ 1000 programs		X
		5120M(2MB)_ 1000 programs		X
		10240M(4MB)_ 1000 programs		●
		20480M(8MB)_ 1000 programs		○
		2560M(1MB)_ 2000 programs		○
		5120M(2MB)_ 4000 programs		○
		10240M(4MB)_ 4000 programs		○
		20480M(8MB)_ 4000 programs		○

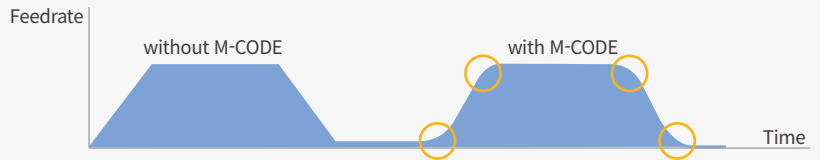
^{*1)} The number of look-ahead blocks may be changed or limited depending on the peripheral device or the configuration of the internal NC system.
^{*2)} Available Option only with Fanuc i plus iHMI

● Standard ○ Optional X N/A ⊕ Available
 Network: FANUC MTConnect and FANUC OPC UA available.

CONVENIENT MACHINING

Work load counter control

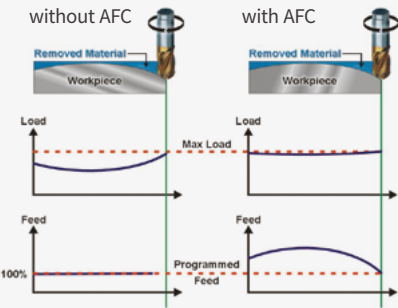
By selecting the appropriate M-Code according to the weight of the workpiece, the machine automatically decides the most effective and efficient moving pattern of the table.



M-Code	Weight of work piece	BM 2035U	BM 2740U
M380	5 tons(11023.0 lb) or less	●	●
M381	10 tons(22045.9 lb) or less	●	●
M382	15 tons(33068.9 lb) or less	●	●
M383	20 tons(44091.8 lb) or less	●	●

Adaptive feedrate control (AFC)

If tool overload is detected during operation, the feed rate is controlled to prevent the tool from being damaged.



High Speed / High Precision Contour Control

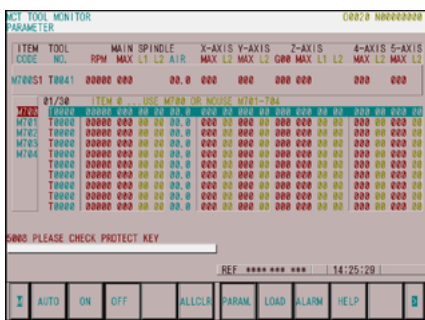
- AICC2_1000 BLOCK + Machining condition selection function (Standard)
- Data server 1GB or 2GB OPTION

Process monitoring function and manual operation screen

In-process monitoring minimizes the risk of damage to the workpiece during cutting operations.

Tool Load Monitoring

During cutting operations, abnormal loads caused by wear and tear of the tool are detected, and an alarm is triggered to prevent further damage from occurring.



Tool Management OPTION

This function controls information on the tools in the tool magazine pots.



Thermal Compensation

Improve the machining precision through temperature sensor detection and deflection compensation of the structure in real-time.



CONVENIENT OPERATION

SIEMENS SINUMERIK ONE

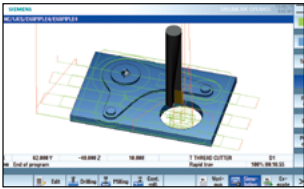
Even Faster & Easier processing + 21.5" screen

All programming, set-up, actual machining and verification process are getting easier and faster. Especially, intuitive conversational programming guidance with 3D UI(user interface) on 21.5" large touch screen is helpful for unskilled engineers.

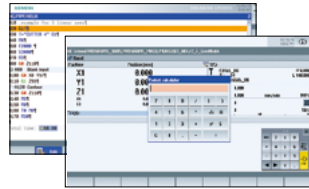
- 21.5 inch touch screen
- 50% improvement in processing speed (compared to S840D)
- Graphic programming
- PLC-based flexible automation/peripheral device expandability



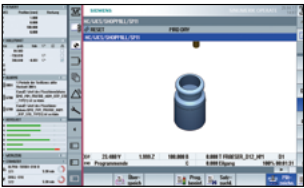
Conversational convenient function



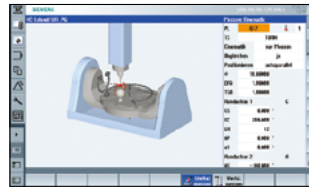
Simulation and machining contour monitoring



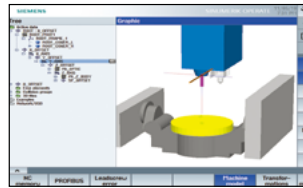
Smart function



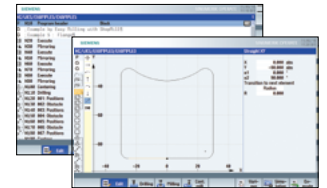
Side screen widget



5-axis kinematic measuring cycles



3D collision avoidance and collision avoidance ECO



Shop mill part programming

NUMERIC CONTROL SPECIFICATIONS



Division	Item	Specifications	S-ONE
Controlled axis	Controlled axes		5 (X,Y,Z,B,C)
	Simultaneously controlled axes		5 axes
Data input/output	Memory card input/output	(Local drive)	●
	USB memory input/output		●
Interface function	Ethernet	(X130)	●
Operation	On network drive	(without EES option, Extcall)	●
	On USB storage medium, e.g. memory stick	(without EES option, Extcall)	●
Program input	Workpiece coordinate system	G54 - G57	●
	Addition of workpiece coordinate system	G505 - G599	●
Interpolation & Feed function	Top surface		●
	Look ahead number of block		1000
Programming & Editing function	3D simulation, finished part		●
	Simultaneous recording		●
	Measure kinematics		●
Operation Guidance Function	DXF Reader for PC integrated in SINUMERIK Operate		●
	ShopMill		●
Setting and display	EZ Work		●
	Operation via a VNC viewer		●
Network	MTConnect		●
	OPCUA		⊕
Others	18.5" color display with touch screen		●
	21.5" color display with touch screen		●
	CNC user memory	10 MB	●
	Max. CNC user memory	28 MB	●
	Collision avoidance (machine, working area)		●
	Collision avoidance ECO (machine, working area)		●

CONVENIENT OPERATION

HEIDENHAIN TNC7

Visualized, intuitive task support, customized UI

The TNC7 makes machining even easier, for everything from programming to program validation and from machine setup to actual machining. You intuitively operate highly complex applications directly on the touchscreen with various integrated solutions for standard tasks.

TNC7 NEW

- 24 inch touch screen
- 189GB Program memory
- Look-ahead 5000 blocks
- Touch Probe Cycles Graphical Programming

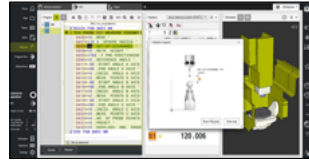


<TNC7>

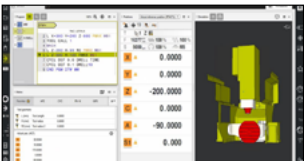
Conversational convenient function



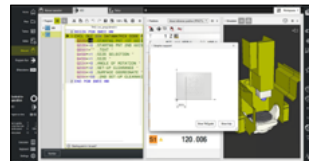
Data are controlled in the folder structure; convenient communication via USB devices



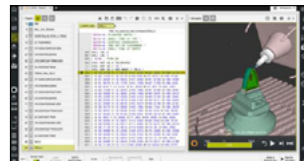
KinematicOpt & KinematicComp OPTION
(Touch probe cycle for automatic measurement)



Collision protection system OPTION



Various built-in pattern cycles for a wider scope of application (Software standard)



Graphic simulation



Enhanced collision protection function DCMv2 OPTION



Improved maintenance environment



Highly practical programming and setup based on touch operation

NUMERIC CONTROL SPECIFICATIONS



HEIDENHAIN

Division	Item	Specifications	TNC7
Controlled axis	Controlled axis		5 (X,Y,Z,B,C)
	Simultaneously controlled axis		5 axes
Interface function	Embedded ethernet		●
	USB interface (USB 2.0)		●
Feed function	Look-ahead	5000 blocks	●
Axis compensation	KinematicsOpt	Automatic measurement and optimization of machine kinematics	●
Collision monitoring	Dynamic collision monitoring (DCM)		●
Network	MT Connect		⊕
Others	Display unit	touch panel	24"
	Program memory for NC programs		189GB

POWER | TORQUE

15000 r/min

Max. speed

15000 r/min

Max power

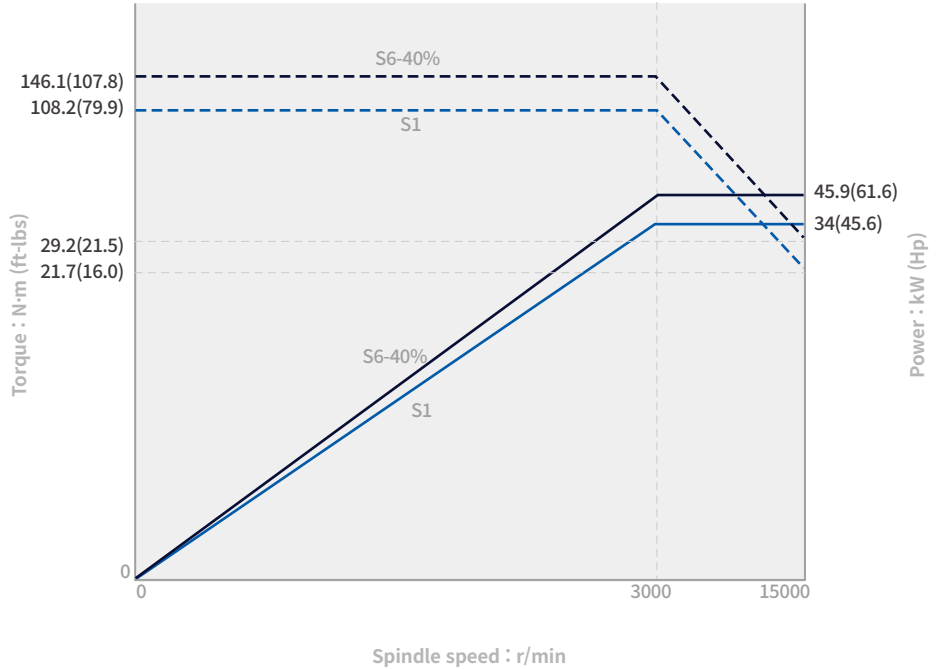
45.9/34 kW (61.6/45.6 Hp)

Max. torque

146 N·m (107.7 ft-lbs)

TOOL

HSK-A100



30000 r/min OPTION

Max. speed

30000 r/min

Max power

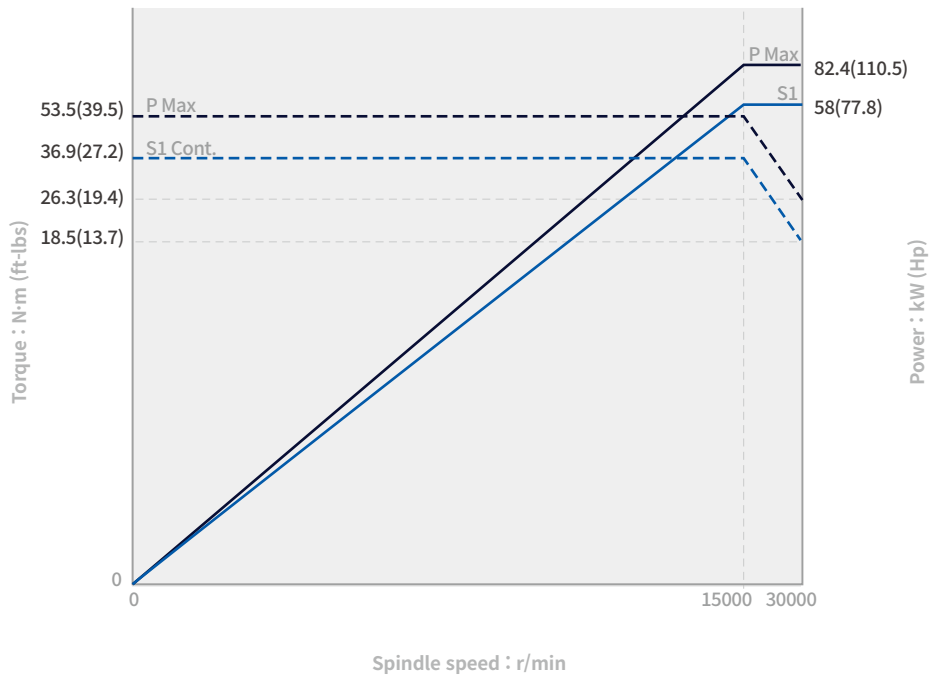
82.4/58 kW (110.5/77.8 Hp)

Max. torque

53.5 N·m (39.5 ft-lbs)

TOOL

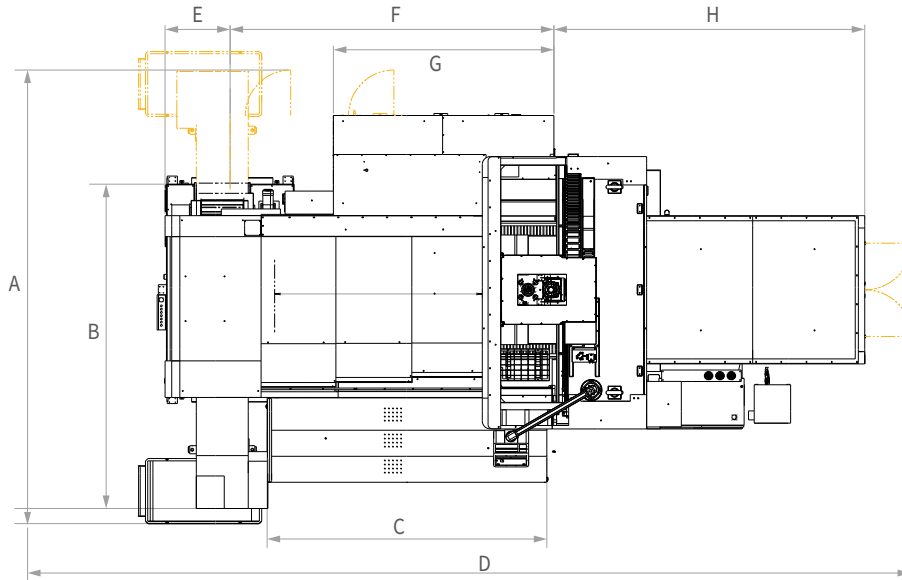
HSK-A63



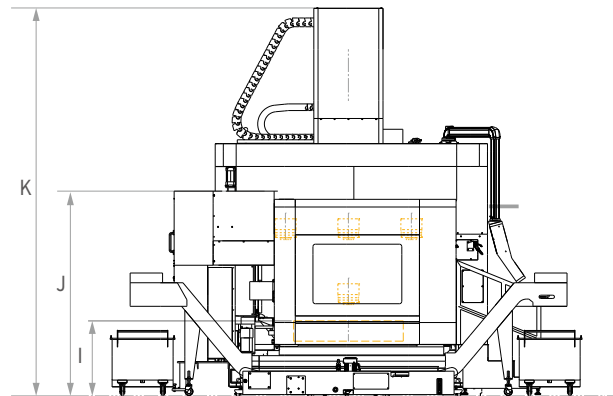
EXTERNAL DIMENSIONS

TOP

Unit : mm (inch)



FRONT



*Please comply with our company's installation guideline, such as ground condition and anchoring, in order to achieve the maximum precision and performance of the machine.

Model	A	B	C	D	E	F	G	H	I	J	K
BM 2035U	6200 (244.1)	10450 (411.4)	3180 (125.2)	3020 (118.9)	5310 (209)	5140 (202.4)	2475 (97.4)	4244 (167)	923 (36.3)	2945 (115.9)	5200 (204.7)
BM 2740U	6550 (257.9)	11700 (460.6)	3220 (126.7)	3330 (131.1)	6080 (239.4)	5620 (221.3)	3985 (156.5)	4622 (182)	953 (37.5)	2945 (115.9)	5200 (204.7)

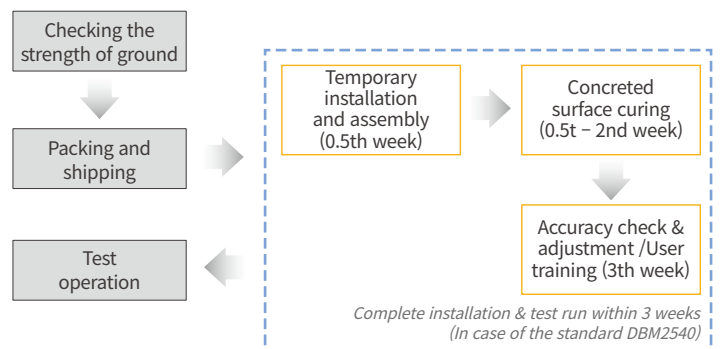
* Providing anchoring bolts. Foundation work must be done.

Installation precautions

1. Test for bearing capacity of soil should be taken more than four areas. (In particular, places for bed and column where the loads are concentrated must be tested.)
2. Basically, the bearing capacity of soil should exceed the values determined by DN Solutions. (Test for bearing capacity of soil should follow DN Solutions's standards.)
3. Our engineering team may be available even during the foundation work at customer's request.
4. Please comply with our company's installation guideline, such as ground condition and anchoring, in order to achieve the maximum precision and performance of the machine.

Installation & test run

On-site installation and commissioning will be conducted according to a '5-week' schedule. [Excluding the concreted surface curing period (3rd week)]

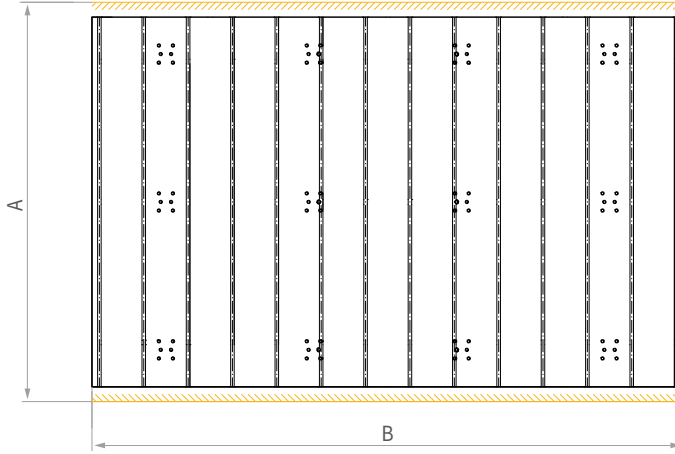


* The installation plan may vary according to the size of the machine, optional devices, and the conditions and environment of the site.

TABLE DIMENSIONS

TABLE DIMENSIONS

Unit : mm (inch)



Model	A	B	C	T-SLOT distance	Quantity
BM 2035U	1600 (63.0)	3500 (137.8)	210 (8.3)	300 (11.8)	11 ea
BM 2740U	2500 (98.4)	4000 (157.5)	210 (8.3)	300 (11.8)	14 ea

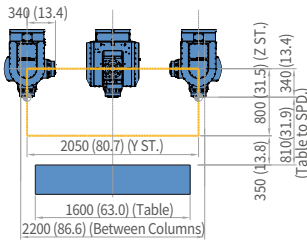
WORKING RANGE

Working Range

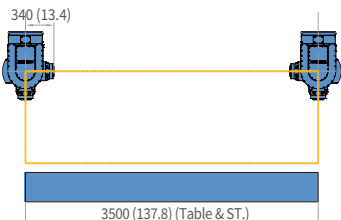
Unit : mm (inch)

BM 2035U(Z800)

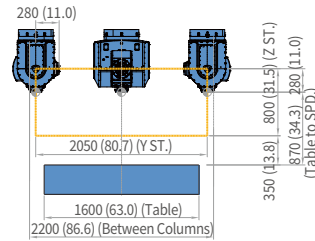
15K HEAD



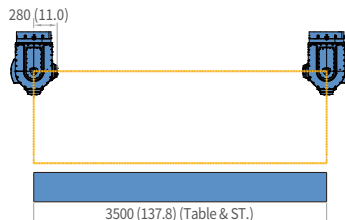
X 3500mm



30K HEAD

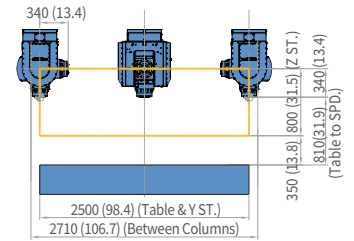


X 3500mm

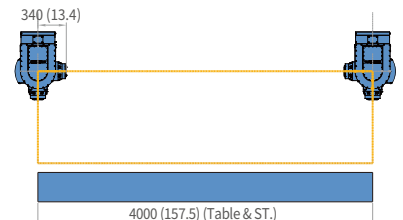


BM 2740U(Z800)

15K HEAD



X 4000mm



MACHINE SPECIFICATIONS

Item		Unit	BM 2035U	BM 2740U
Travel	X-axis	mm (inch)	3500 (137.8)	4000 (157.5)
	Y-axis	mm (inch)	2050 (80.7)	2500 (98.4)
	Z-axis	mm (inch)	800 (31.5)	
Table	Spindle to table surface	mm (inch)	810 (31.9) (HSK-A100) 870 (34.3) (HSK-A63)	810 (31.9) (HSK-A100)
	Distance between columns	mm (inch)	2200 (86.6)	2700 (106.3)
	Table size	mm (inch)	3500 x 1600 (137.8 x 63.0)	4000 x 2500 (157.5 x 98.4)
	Loading capacity	kg (lb)	10000 (22045.9)	15000 (33068.9)
Spindle	Speed	r/min	15000 {30000}*	
	Taper	-	HSK-A100/ HSK-A63	
	Max. torque	N·m (ft-lbs)	146(107.7) {53.5(39.5)}	
	Spindle power	kW (Hp)	45.9/34(61.6/45.6) {82.4/58(110.5/77.8)}	
Feed rate	Feed rate (X / Y / Z)	m/min (ipm)	16 / 16 / 12 (629.9 / 629.9 / 472.4)	12 / 16 / 12 (472.4 / 629.9 / 472.4)
	Cutting feedrate	mm/min (ipm)	6000 (236.2 / 236.2 / 236.2)	
ATC	Tool storage capacity	ea	60	
	Max. tool diameter [w/o adjacent tool]	mm (inch)	125{220} HSK-A100 / 70{120} HSK-A63	
	Max. tool length	mm (inch)	300 (11.8)	
	Max. tool weight	kg (lb)	20(36.4) {8(17.6)}	
	Max. tool moment	N·m (ft-lbs)	22(16.2) {5.88(4.3)}	
	Tool selection type	-	MEMORY RANDOM	
	Tool change time (T-T-T) (60Hz/50Hz)	sec	6.0 / 5.0	
Machine Size	Height	mm (inch)	5200 (204.7)	
	Dimension (L x W)	mm (inch)	6200 x 10450 (244.1 x 411.4)	6550 x 11700 (257.9 x 460.6)
	Weight	kg (lb)	40000 (88183.6)	48700 (107363.5)

*{ } : Option

WHY DN SOLUTIONS

The DN Solutions promise, MACHINE GREATNESS, has two important meanings. The first is simple: DN Solutions makes great machines. The second is a challenge to our end-users. With a product line that is this comprehensive, accurate and reliable, we equip our customers to machine greatness. The big question: *Why should you choose DN Solutions over other options?* Here's why...

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You won't find a more comprehensive range or a better combination of value, performance and reliability anywhere else.

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We offer an impressive range of machine models and hundreds of configurations. Whatever your machining needs and requirements, there's a DN Solutions for you.

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Machining centres (including 5-axis machines), lathes, multi-tasking turning centres and mill-turn machines, and horizontal borers with best-in-class specifications are all available...ready to install.

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Our dedicated, experienced and knowledgeable team is totally committed to improving your productivity, growth and success.

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WE'RE THERE FOR YOU WHENEVER YOU NEED US.

We help our customers operate at maximum efficiency by providing them with a range of tried, tested and trusted services - from pre-sales consultancy to post-sales support.



FIELD SERVICES

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- Machine installation and testing
- Scheduled preventive maintenance
- Machine repair service



PARTS SUPPLY

- Supplying a wide range of original DN Solutions spare parts
- Parts repair service



TRAINING

- Programming, machine setup and operation
- Electrical and mechanical maintenance
- Applications engineering



TECHNICAL SUPPORT

- Supports machining methods and technology
- Responds to technical queries
- Provides technical consultancy

RESPONDING TO CUSTOMERS **ANYTIME, ANYWHERE**

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DN Solutions provides systems-based professional support services, before and after the machine tool sale, by responding quickly and efficiently to customers. By supplying spare parts, product training, field service and technical support, we provide the expert care, attention and assistance our customers expect from a market leader.



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140+	SALES NETWORKS
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